NOTE:
1) G58-00100-05564 ATTACH TO WHITE KEY BY ULTRASONIC WELDING;
2) PUT LUBRICANT ON THE WHOLE RUBBER PART (P/N: G58-00100-05561),49 PCS;
3) PUT LURRICANT ON THE WHOLE RUBBER PART (P/N:G58-00100-05560),29 PCS,

PUT LUBRICANT ON 29PCS WHITE KEYS

PUT LUBRICANT ON THE V-SHAPES 98PCS

PUT LUBRICANT ON 20PCS BLACK KEYS

REVISION HISTORY

REV	DESCRIPTION	DATE	REVISED	APPROVED
A0	DRAWING RELEASED	2016-09-05	Hua Ming Ye	Shirley Xiao
A1	ADDED ITEM 6	2017-01-04	Hua Ming Ye	Shirley Xiao
A2	UPDATED BLACK KEY,CHANGED F88-30060-30247 TO F88-30060-30217	2017-08-10	Hua Ming Ye	Shirley Xiao
A3	CHANGED G58-00001-83819 TO G58-00002-04091	2018-03-23	Hua Ming Ye	Shirley Xiao
A4	CHANGED SCREW PART NUMBER	2020-05-27	Ben Huang	Hua Ming Ye

ITEM	ITEM NUMBER	QTY	ITEM CODE	CONSTRUCTION NUMBER
22	F88-30060-30247	4	SC-BT03*08-03-B-ZP-BLK[R]	F88-30060-30247
21	F88-00002-57179	26	SC-A/2.6MM/8MM/PAN/ZINCNICKEL/BK	
20	G58-00001-18406	1	PLA-P0449/MIDI_KEY49-BRACKET	022-02000-35825
19	G58-00100-05563	49	PLA-I00114P/SPRING/MIDI	
18	G58-00001-83355	21	PLA-I00109P/BLACK/MIDI	022-00001-83372
17	G58-00001-30585	1	PLA-I00108P/WHITE8/DH070812/MID	
16	G58-00001-30583	4	PLA-I00107P/WHITE7/DH070812/MID	
15	G58-00001-30582	4	PLA-I00106P/WHITE6/DH070812/MID	
14	G58-00001-30581	4	PLA-I00105P/WHITE5/DH070812/MIDI	
13	G58-00001-30580	4	PLA-I00104P/WHITE4/DH070812/MIDI	
12	G58-00001-30579	4	PLA-I00103P/WHITE3/DH070812/MIDI	
11	G58-00001-30578	4	PLA-I00102P/WHITE2/DH070812/MIDI	
10	G58-00001-30577	4	PLA-I00101P/WHITE1/DH070812/MIDI	
9	F87-00001-07781	1	P0AYR-FSR-RUBBER-BAR	F87-00001-07781
8	G58-00000-89386	4	P0AYR-FSR-HOLDER	022-00000-91865
7	F97-00001-07782	1	P0AX8-FSR-SPACER-SHEET	F97-00001-07782
6	F92-00001-66835	2	P0AC5-QUAKEPROOF_SPONGE	022-00001-66840
5	G58-00200-07092	1	P0447MIDIKEY-SILICONKEY13-REVB	
4	G58-00100-05564	29	P0447-MIDIKEY-WEIGHT-REVA	
3	G58-00200-07091	3	P0447-MIDIKEY-SILICONKEY12	
2	G58-00100-05561	49	P0447-MIDIKEY-SILICONKEY-RUBBER-2	
1	G58-00100-05560	29	P0447-MIDIKEY-DAMPINGTUBE1	

PROJECT: P0AC5	DRAWN: Hua Ming Ye	DESCRIPTION:		
MATERIAL: NA	CHECKED: Hua Ming Ye	P0AC5-49KEYS-ASM		
FINISH: NA	APPROVED: Shirley Xiao	SIZE: A2	DRAWING NUMBER: 014-00001-48590	REV: A
	DATE: 2016-08-15	SCALE 1:2	SHEET 1 OF 1	

MUSIC